Rivadossi trafilerie
filo e materiali per elettroerosione

Standard Specification of Electrode Tube (0.20 ~ 3.0mm)

Unit: mm

Copper Tube					Brass Tube					Coreless Tube				
Outer Dia		Inner Dia			Outer Dia		Inner Dia			Outer Dia		Channels		Length
Dia	Tol	S.T.	Tol	Lght	Dia	Tol	S.T.	Tol	Lgth	Dia	Tol	2	3	(mm)
0.20	+0 -0.01	0.10	±0.01	300	0.20	+0 -0.01	0.10	±0.01	400					200
0.25		0.12			0.25		0.12							200
0.30			±0.02		0.30		0.12	±0.02						Copper 300 Brass 400
0.40		0.20			0.40		0.20							
0.50	+0 -0.02				0.50					0.50	+0 -0.01	2W		
0.60					0.60	+0 -0.02				0.60	+0 -0.02			
0.70					0.70					0.70				
0.80		0.30			0.80		0.30			0.80				
0.90					0.90					0.90				
1.00					1.00					1.00				
1.10					1.10					1.10				
1.20					1.20		0.40			1.20				
1.30		0.40			1.30					1.30				
1.40					1.40					1.40				
1.50		0.50			1.50		0.50			1.50				
1.60					1.60	+0 -0.03		±0.03		1.60	+0 -0.03	2T	3T	
1.70					1.70					1.70				
1.80					1.80					1.80				
1.90					1.90					1.90				
2.00		0.60			2.00		0.60			2.00				
2.10	+0 -0.03		±0.03		2.10					2.10				
2.20					2.20					2.20				
2.30					2.30					2.30				
2.40					2.40					2.40				
2.50		0.70			2.50		0.70			2.50				
2.60					2.60					2.60				
2.70					2.70					2.70				
2.80					2.80		0.80			2.80				
2.90		0.80			2.90		0.90			2.90				
3.00					3.00		1.00			3.00				